

Work Order ID 115747

April-04-14 10:20:44 AM

115747

Page 1

Item ID: 647.9402

Revision ID:

Item Name: Lower Deflector Assembly, Long

Start Date: 4/04/14

Start Qty: 26.00

Required Date: 4/04/14

Req'd Qty: 26.00

Reference:

Accept

N9999940100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: M5

Date: 4-04-14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

647.9400

B

100

Pick Kit

0.00

100

Packaging

Memo

0.00

Packaging

DAS
30
9-89

2

JUL 30 2015

110

110

Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG.

DAS
30
9-89

2

JUL 30 2015

120

120

QC

Memo

0.00

Quality Control

QC5- Inspect part completeness to step on W/O

2

DAS
38
9-89

OCT 08 2015

DQA:

Date:

16.08.29

QA Closed:

Date:

16.08.15

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

☐

DISPOSITION				AGAINST DEPARTMENT/PROCESS					
Work Order: 115747				Engineering Quality Other					
Part No. 647,9402				Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier					
NCR No. 15/08/19				Crosstube Small Fab Finishing Composite					
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design	15/08/19	110	2	Hole (BI) on 647,9415 is at 0,249 Ø. Should be 0,253 Ø. Those parts were purchased from Apical.	DAS 38 9-89	Re-work part. Open (BI) hole to 0,253 Ø.	15/08/19	DAS 38 9-89 15/08/19	DAS 38 9-89 15-10-20
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY									
Landing Gear					General				
Bending	Bend	Folio/Program	Outside Dimensions	Pressure/Forced					
Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance	Set-up					
Cracks	Broken/Damage/Defect	Hardware	Part Incorrect	Temperature/Cure					
Crimp/Kink/Ripple/Wave	Burrs	Inspection Incomplete/Unqualified	Part Lost/Missing	Weld					
Cuffs	Contamination	Instructions Incomplete/Unclear	Part Moved	Wrong Stock Pulled					
Crushing	Countersink	Misaligned/off center	Positioned Wrong	Other					
Heat Treat	Cut Too Short	Mislabeled	Power Loss/Surge						
Inspection Strip in Tube	Drawing	Misread							
Marks/Chatter	Drill Holes	Off-set							
Turning Sequence	Finish	Out of Calibration							
Wave/Twist in Tube	Fit/Function	Out of Sequence							

Work Order ID 115747

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Item ID: 647.9402

Revision ID:

Item Name: Lower Deflector Assembly, Long

Start Date: 4/04/14

Required Date: 4/04/14

Reference:

Accept

N9000040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Start Qty: 26.00

Req'd Qty: 26.00

26

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

NR1

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150

150

Packaging

Packaging

Identify as per dwg & Stock Location: cd 45

0.00

Memo

IDENTIFY AS PER APPICAL MPP-120

0.00

160

160

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

MC5

OCT 15 2015

2 Shls

15/04/14

Stk 20151016

Work Order update only

Work Order: _____						DISPOSITION							AGAINST DEPARTMENT/PROCESS							
Part No. _____						Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐							Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec./Store/Packaging ☐ Supplier ☐ Engineering Quality ☐ Other ☐							
NCR No. _____																				
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector											
Design Doc/Data Equip/Tooling Handling/Pre Material Operator Offset/Setup Process Supplier Training Transport Unapproved																				
FAULT CATEGORY																				
Landing Gear																				
Bending	Bend	Folio/Program	Outside Dimensions	Pressure/Forced																
Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance	Set-up																
Cracks	Broken/Damage/Defect	Hardware	Part Incorrect	Temperature/Cure																
Crimp/Kink/Ripple/Wave	Burrs	Inspection Incomplete/Unqualified	Part Lost/Missing	Weld																
Cuffs	Contamination	Instructions Incomplete/Unclear	Part Moved	Wrong Stock Pulled																
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Picklist Print

April-04-14 10:20:44 AM

Work Order ID: 115747

Parent Item: 647.9402

Parent Item Name: Lower Deflector Assembly, Long

115747
647.9402

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 26.00

Required Qty: 26.00

Comments: IPP REV:A 14.03.20 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

647.9501 Manufactured No 117-306

647.9501 Quick Release Pin Assembly

Location ST544 Loc Qty 100 Loc Code

92907 60
92914 30
93349 10

647.9414 Manufactured No

647.9414 Lower Deflector, Long Tip

Location CA Loc Qty 6 Loc Code

110398 6
129311 0.0000

647.9019 Purchased No

647.9019 Hinge

CR3213-4-8 Purchased No

Location ST329 Loc Qty 200 Loc Code

123785 200

CR3213-4-8 Rivet

200

DQA:

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: _____

Work Order update only ☐

Work Order: _____		AGAINST DEPARTMENT/PROCESS		DISPOSITION		Work Order update only ☐																																																																											
Part No. _____		Crosstube Small Fab Finishing Composite		Skid-tube Machining Thermoforming Large Fab		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier																																																																											
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Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Operator ☐ Offset/Setup ☐ Process ☐ Supplier ☐ Training ☐ Transport ☐ Unapproved ☐			2	Pull reworked 6479501 with correct p/p pins																																																																													
FAULT CATEGORY																																																																																	
<table border="1"> <thead> <tr> <th colspan="10">General</th> </tr> <tr> <th colspan="5">Landing Gear</th> <th colspan="5">Folio/Program</th> </tr> </thead> <tbody> <tr> <td>Bending ☐</td> <td>Centre Not Concentric ☐</td> <td>Cracks ☐</td> <td>Crimp/Kink/Ripple/Wave ☐</td> <td>Cuffs ☐</td> <td>Crushing ☐</td> <td>Heat Treat ☐</td> <td>Inspection Strip in Tube ☐</td> <td>Marks/Chatter ☐</td> <td>Turning Sequence ☐</td> <td>Wave/Twist in Tube ☐</td> </tr> <tr> <td>Bend ☐</td> <td>BOM/Route ☐</td> <td>Broken/Damage/Defect ☐</td> <td>Burrs ☐</td> <td>Contamination ☐</td> <td>Countersink ☐</td> <td>Cut Too Short ☐</td> <td>Drawing ☐</td> <td>Drill Holes ☐</td> <td>Finish ☐</td> <td>Fit/Function ☐</td> </tr> <tr> <td colspan="5"></td> <td colspan="5"> Inspection Incomplete/Unqualified Instructions Incomplete/Unclear Misaligned/off center Mislabeled Misread Off-set Out of Calibration Out of Sequence </td> </tr> <tr> <td colspan="5"></td> <td colspan="5"> Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Positioned Wrong Power Loss/Surge </td> </tr> <tr> <td colspan="5"></td> <td colspan="5"> Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other </td> </tr> </tbody> </table>										General										Landing Gear					Folio/Program					Bending ☐	Centre Not Concentric ☐	Cracks ☐	Crimp/Kink/Ripple/Wave ☐	Cuffs ☐	Crushing ☐	Heat Treat ☐	Inspection Strip in Tube ☐	Marks/Chatter ☐	Turning Sequence ☐	Wave/Twist in Tube ☐	Bend ☐	BOM/Route ☐	Broken/Damage/Defect ☐	Burrs ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Drawing ☐	Drill Holes ☐	Finish ☐	Fit/Function ☐						Inspection Incomplete/Unqualified Instructions Incomplete/Unclear Misaligned/off center Mislabeled Misread Off-set Out of Calibration Out of Sequence										Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Positioned Wrong Power Loss/Surge										Pressure/Forced Set-up Temperature/Cure Weld Wrong Stock Pulled Other				
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Picklist Print

April-04-14 10:20:44 AM

Work Order ID: 115747

Parent Item: 647.9402

Parent Item Name: Lower Deflector Assembly, Long

115747
647.9402

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 26.00

Required Qty: 26.00

AN3C7A

Purchased

No

Each

863.0000

**

26.2

AS 14-6-11

AN3C7A
Bolt

Location

Loc Qty

Loc Code

FG

122141

10
10

ST513

m125709

853
853

Each

1,063.000

**

26.2

AS 14-6-11

MS27039-1-15

Purchased

No

MS27039-1-15
Screw

Location

Loc Qty

Loc Code

ST306

124326

463
463

ST506

m127916

600
600

Each

56.0000

**

52.4

AS 14-6-11

MS21042-3

MS2104213

Purchased

No

MS21042-3
Nut

Location

Loc Qty

Loc Code

ST313

123185
123352

56
14
42

Each

273.0000

**

52.4

AS 14-6-11

NAS1515H3L

Purchased

No

NAS1515H3L
Washer

Location

Loc Qty

Loc Code

FG

102472

36
36

ST297

m127831

237
237

237

April-04-14 10:20:44 AM

Shop Packet Print

DQA:

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: _____

Work Order update only ☐

Work Order: _____		AGAINST DEPARTMENT/PROCESS		DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Part No. _____		Crosstube Small Fab Finishing Composite		Skid-tube Machining Thermoforming Large Fab		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier			
NCR No. _____		Rework Scrap Use-as-is Suspected Unapproved		Engineering Quality Other					
Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									
FAULT CATEGORY									
General									
Landing Gear		Bending		Bend		Folio/Program		Outside Dimensions	
Centre Not Concentric		Cracks		BOM/Route		Grain		Over/Under tolerance	
Crimp/Kink/Ripple/Wave		Cuffs		Broken/Damage/Defect		Hardware		Part Incorrect	
Crushing		Heat Treat		Burrs		Inspection Incomplete/Unqualified		Part Lost/Missing	
Inspection Strip in Tube		Marks/Chatter		Contamination		Instructions Incomplete/Unclear		Part Moved	
Turning Sequence		Wave/Twist in Tube		Countersink		Misaligned/off center		Positioned Wrong	
				Cut Too Short		Misread		Power Loss/ Surge	
				Drawing		Off-set		☐ Other	
				Drill Holes		Out of Calibration			
				Finish		Out of Sequence			
				Fit/Function					

Picklist Print

April-04-14 10:20:44 AM

Work Order ID: 115747

Parent Item: 647.9402

Parent Item Name: Lower Deflector Assembly, Long

115747

647.9402

Start Date: 4/04/14

Required Date: 4/04/14

Start Qty: 26.00

Required Qty: 26.00

647.9415

Purchased

No

Each

0.0000

129311

**

26.2

AR 14-6-11

647.9415

Lower Deflector, Long

NAS149F0332P

128401

10

AR 14-6-11

~~601 3202~~

~~B 105197~~

~~(2)~~

~~JUN 11 2015~~

~~66L 460~~

~~M 131819~~

~~FF~~

~~JUN 11 2015~~

~~60L 1240~~

~~M 130000~~

~~2~~

~~FF~~

~~JUN 11 2015~~

DQA:

Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: _____

Work Order update only ☐

AERO.

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS				Work Order update only ☐	
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		Skid-tube Machining ☐ Thermoforming ☐ Large Fab ☐		Crosstube Small Fab ☐ Finishing ☐ Composite ☐		Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐	
NCR No. _____									
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Crushing		Mislabeled							
Heat Treat		Misread							
Inspection Strip in Tube		Off-set							
Marks/Chatter		Out of Calibration							
Turning Sequence		Out of Sequence							
Wave/Twist in Tube									
		Pressure/Forced Set-up							
		Temperature/Cure							
		Weld							
		Wrong Stock Pulled							
		Other							

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

04389

SHEET 1 OF 1

DWG NO.

647.9400

REV:

A

PREPARED BY

J. SOTO

DATE: 01/28/2014

EFFECT ON DWG
☒ INC. ☐ UNINC.

DWG TITLE:

DEFLECTORS

APPROVED BY:

ENGR *[Signature]*

MFG

[Signature]

QC

[Signature]

EFF.

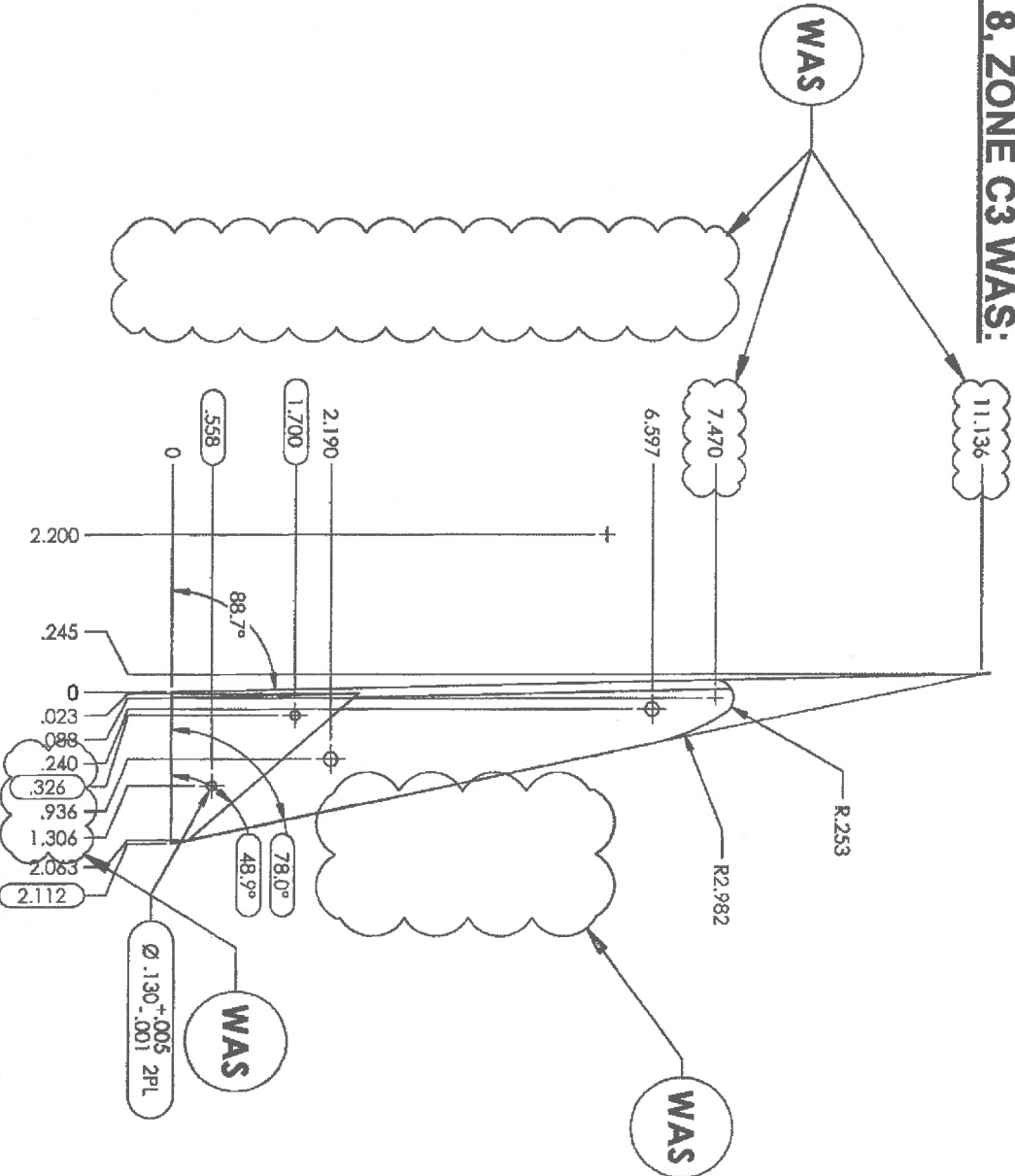
NEXT ORDER

TRANSACTION CODES (IC):
A-ADD
C-CREATE
R-REVISE
D-DELETE

REASON: REVISED, ADDED, & DELETED INSPECTION DIMENSIONS TO 647.9414.

ECR: D-14-01

SHEET 8, ZONE C3 WAS:



SHOUL COPY
RETURN TO:
UNCOMMON TO ALL COPY
SUBJECT TO AGREEMENT
WITH THE
WORKS
NO. 115747 MS
14-04-08

DOCUMENTS EFFECTED:

☐ MDL

☐ INSTALL INSTRUCTIONS

☐ ICA

☐ FMS

☐ BOM

CHANGE CATEGORY

☐ MAJOR

☒ MINOR

DER REVIEW REQUIRED

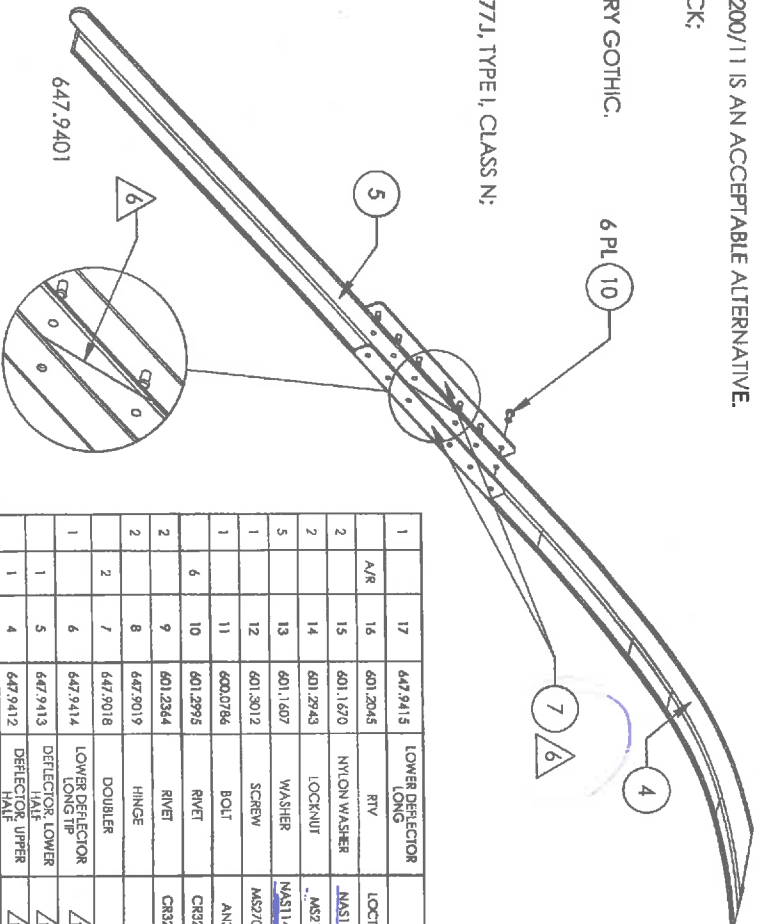
☐ YES

☒ NO

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NOTES: UNLESS OTHERWISE SPECIFIED

- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12. AMS-QQ-A-200/11 IS AN ACCEPTABLE ALTERNATIVE.
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK.
- 3 DE BURR AND BREAK ALL SHARP EDGES.
- 4 IDENTIFY IAW MPP-120. LASER ETCH P/N AND REVISION, 12 PT. CENTURY GOTHIC.
- 5 ALL DIMENSIONS SHOWN PRIOR TO FINISH.
- 6 APPLY F/N 17 TO FAYING SURFACES.
- 7 FINISH: PRETREAT PR-148 ADHESION PROMOTER, PRIME IAW MIL-P-23377J, TYPE I, CLASS N; 1-2 MIL MAX. APPLY FINISH AFTER ASSEMBLY.
- 8 TORQUE 15-20 IN.-LBS.
- 9 DIMENSION SHOWN IS FOR INSPECTION AFTER FINISHING.



REV.	DESCRIPTION	DATE	BY
1	ISSUED FOR PRODUCTION	06-20-10	P. BAYO
2	ISSUED FOR PRODUCTION	06-20-10	P. BAYO
3	ISSUED FOR PRODUCTION	06-20-10	P. BAYO
4	ISSUED FOR PRODUCTION	06-20-10	P. BAYO
5	ISSUED FOR PRODUCTION	06-20-10	P. BAYO

QTY	PART #	DESCRIPTION	MATL	SPEC.
1	647 9415	LOWER DEFLECTOR LONG		
1	647 9416	RIV		
1	647 9417	NYLON WASHER		
1	647 9418	LOCKNUT		
1	647 9419	WASHER		
1	647 9420	SCREW		
1	647 9421	BOLT		
1	647 9422	RIVET		
1	647 9423	RIVET		
1	647 9424	HINGE		
1	647 9425	DOUBLER		
1	647 9426	LOWER DEFLECTOR LONG TIP		
1	647 9427	DEFLECTOR LOWER		
1	647 9428	DEFLECTOR UPPER		
1	647 9429	QUICK RELEASE PIN		
1	647 9430	UPPER DEFLECTOR		
1	647 9431	LOWER DEFLECTOR		
1	647 9432	LOWER DEFLECTOR LONG ASSY		
1	647 9433	DEFLECTOR ASSY		
1	647 9434	DEFLECTOR ASSY		
1	647 9435	DEFLECTOR ASSY		
1	647 9436	DEFLECTOR ASSY		
1	647 9437	DEFLECTOR ASSY		
1	647 9438	DEFLECTOR ASSY		
1	647 9439	DEFLECTOR ASSY		
1	647 9440	DEFLECTOR ASSY		
1	647 9441	DEFLECTOR ASSY		
1	647 9442	DEFLECTOR ASSY		
1	647 9443	DEFLECTOR ASSY		
1	647 9444	DEFLECTOR ASSY		
1	647 9445	DEFLECTOR ASSY		
1	647 9446	DEFLECTOR ASSY		
1	647 9447	DEFLECTOR ASSY		
1	647 9448	DEFLECTOR ASSY		
1	647 9449	DEFLECTOR ASSY		
1	647 9450	DEFLECTOR ASSY		

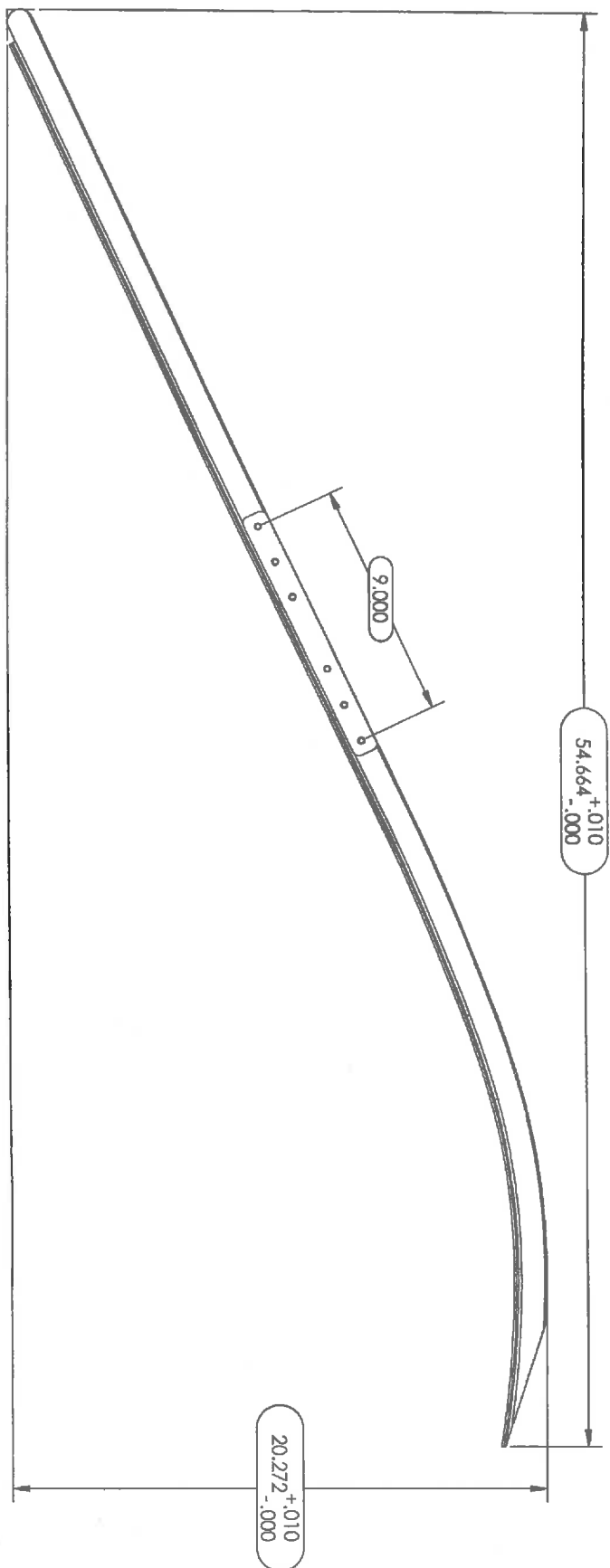
60153001

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA 92056-3512 (760) 724-5300

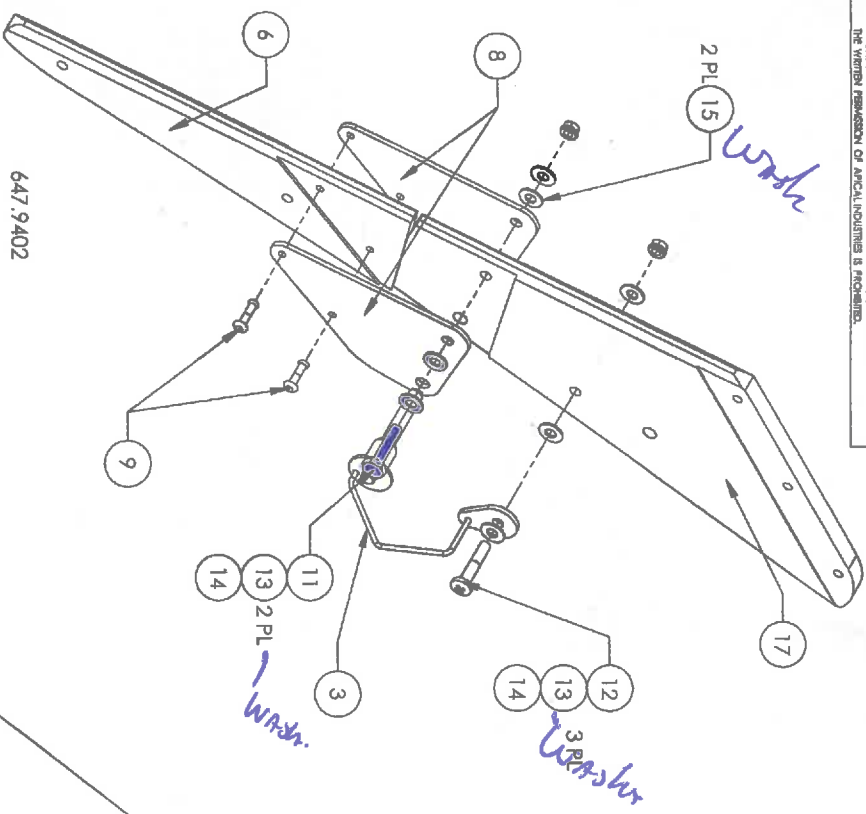
DEFLECTORS

REV. 1 OF 9

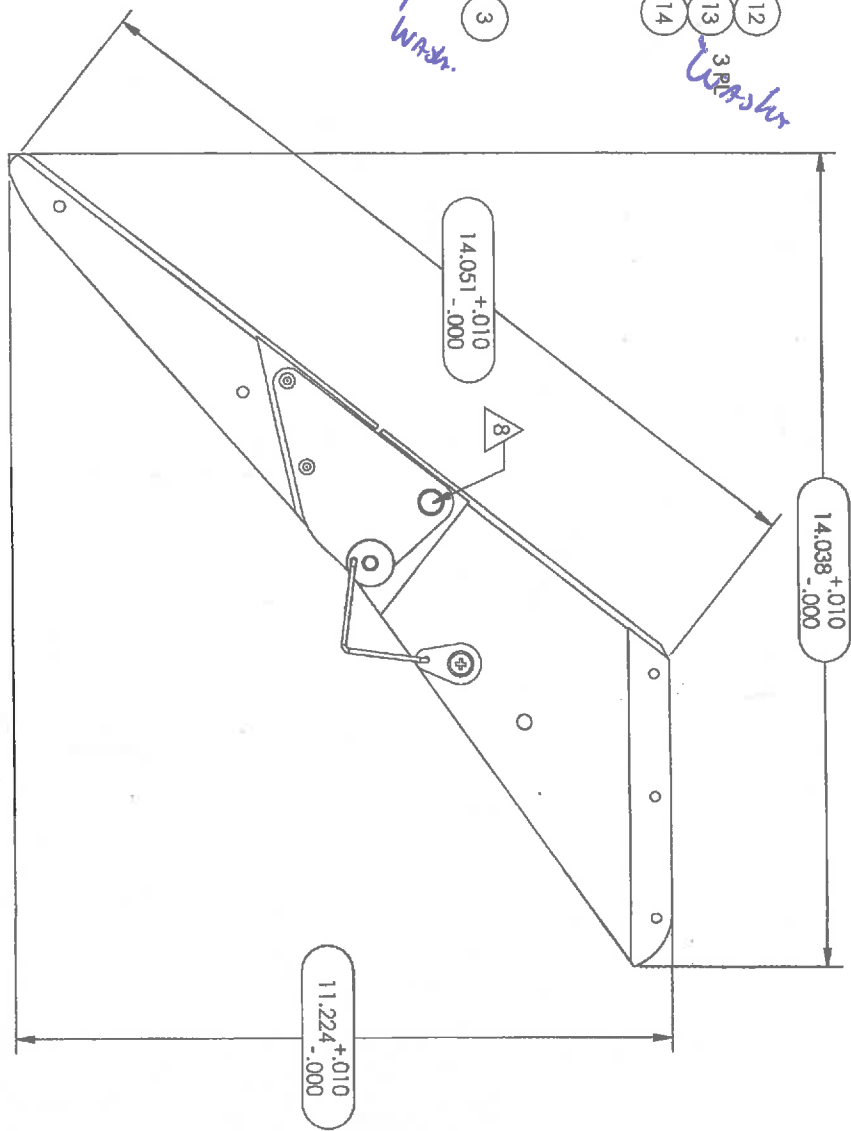
Age Group	2006	2008	2010
18-29	~85	~85	~85
30-49	~75	~75	~75
50-69	~65	~65	~65
70+	~55	~55	~55

[illegible]

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647.9402



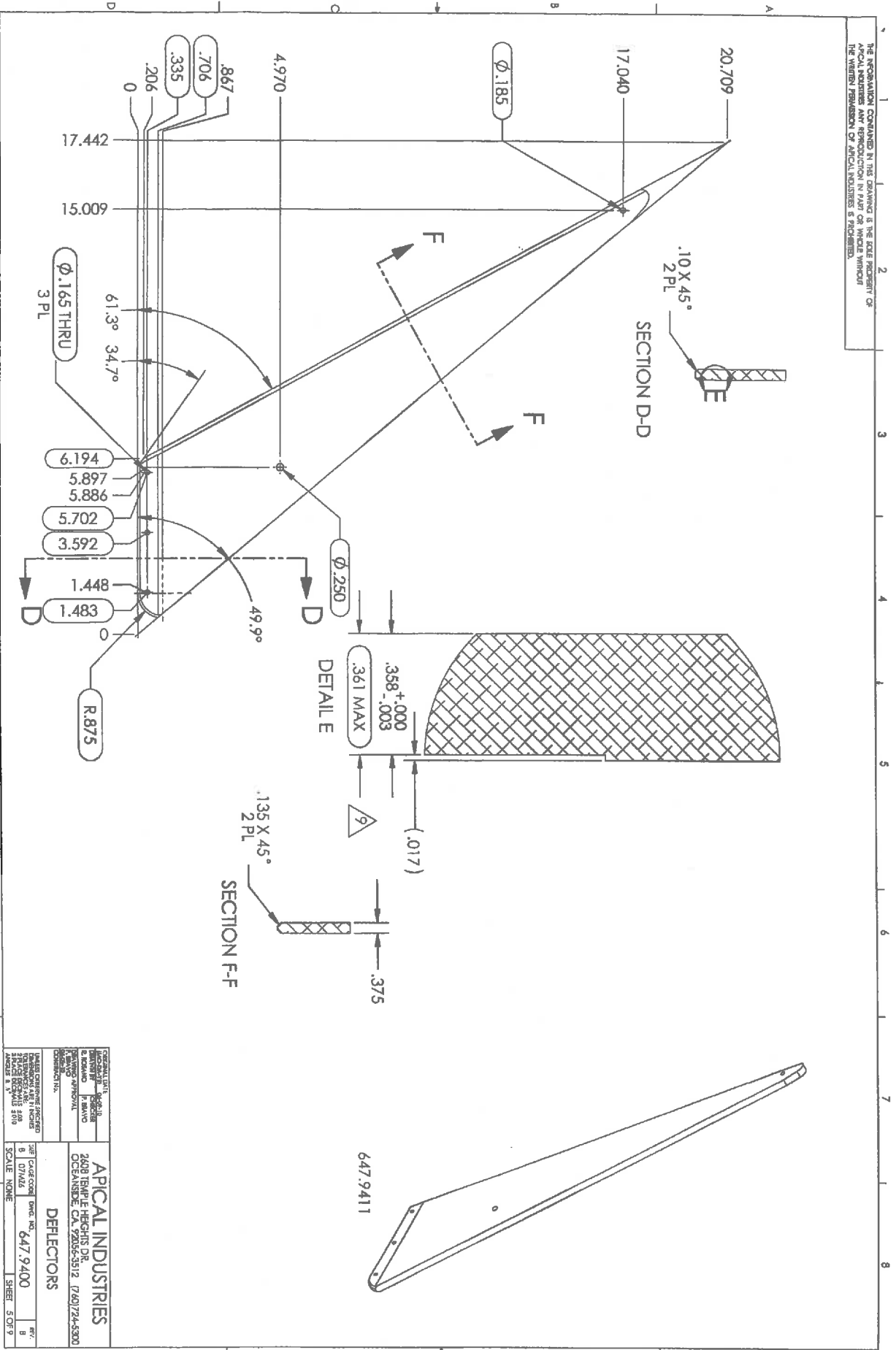
GENERAL DATA	
APICAL INDUSTRIES	2608 ISMAILE HEIGHTS DR.
1000 N. 10TH AVE.	DEANESIDE, CA. 92036-3512
TEL: 619/441-1111	FAX: 619/441-1112
WWW.APICAL.COM	
DRAWING DATA	
DATE: 01/01/00	BY: J. B. BROWN
DESIGNED BY: J. B. BROWN	CHECKED BY: J. B. BROWN
APPROVED BY: J. B. BROWN	SCALE: NONE
PART INFORMATION	
PART NO: 647.9400	REV: 001
SHEET 3 OF 9	

DEFLECTORS

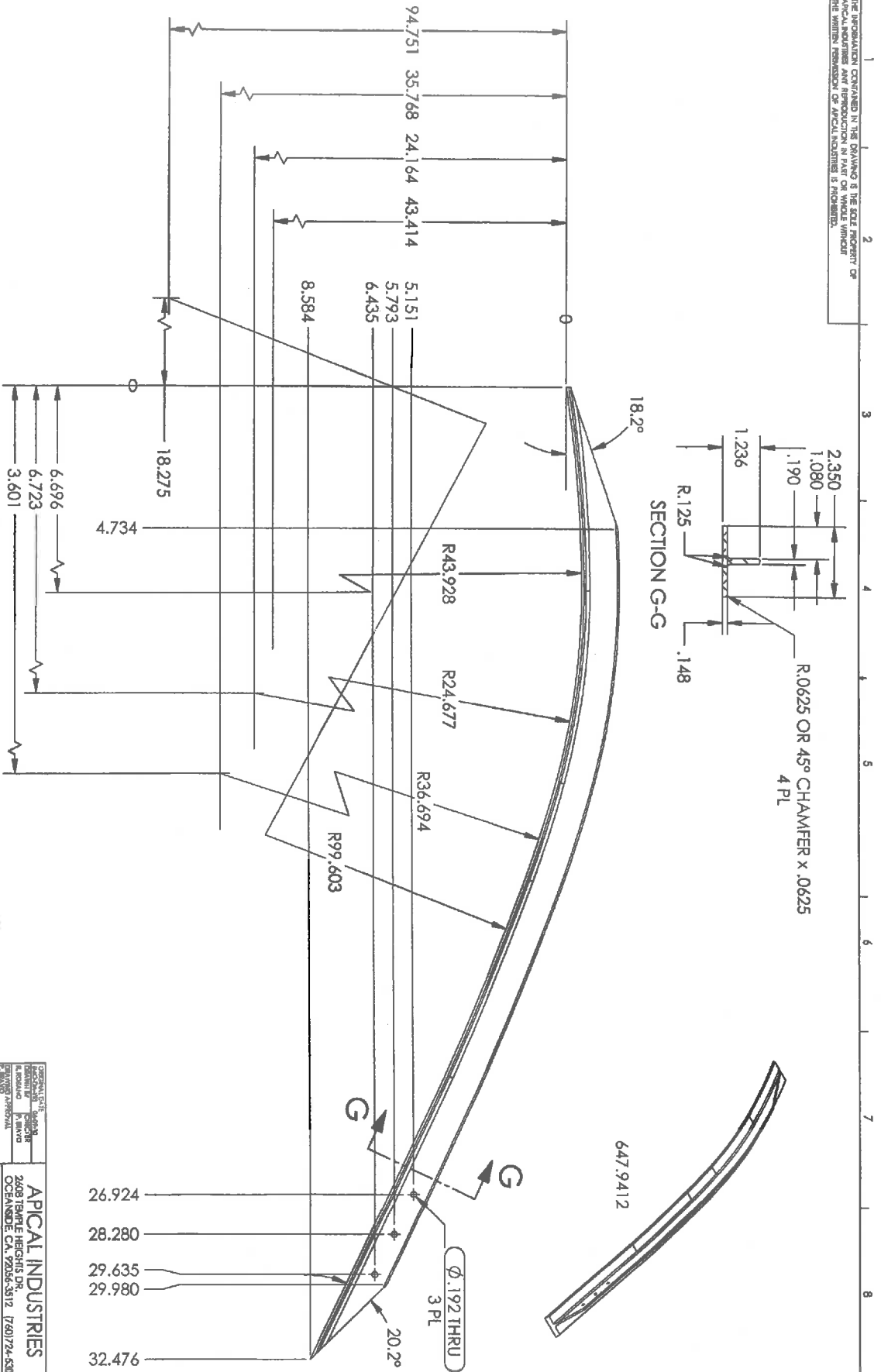
99



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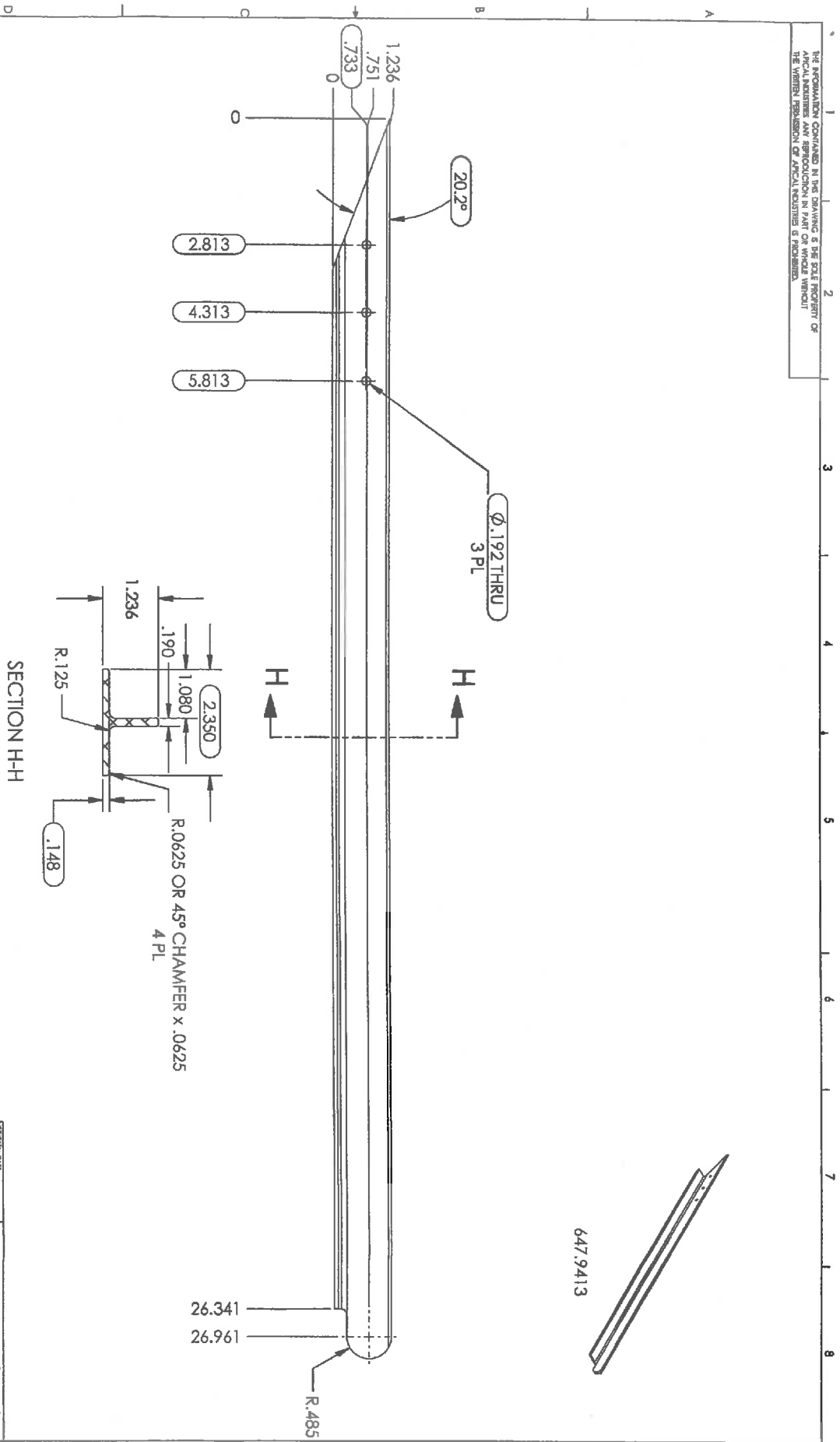


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ORIGINAL FILE 2408 TEMPLER HEIGHTS DR. OCEANVIEW, CA 92036-3912 (760) 724-5300	
DRAWING APPROVAL DATE: 10/10/00 BY: [Signature]	DEFLECTORS DWG. NO. 647.9400 SCALE: NONE SHEET: 6 OF 9
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ARE TO 3 PLACES FRACTIONS ARE TO 16 PLACES ANGLES ARE TO 1'	REV. 1 DATE: 10/10/00 BY: [Signature]

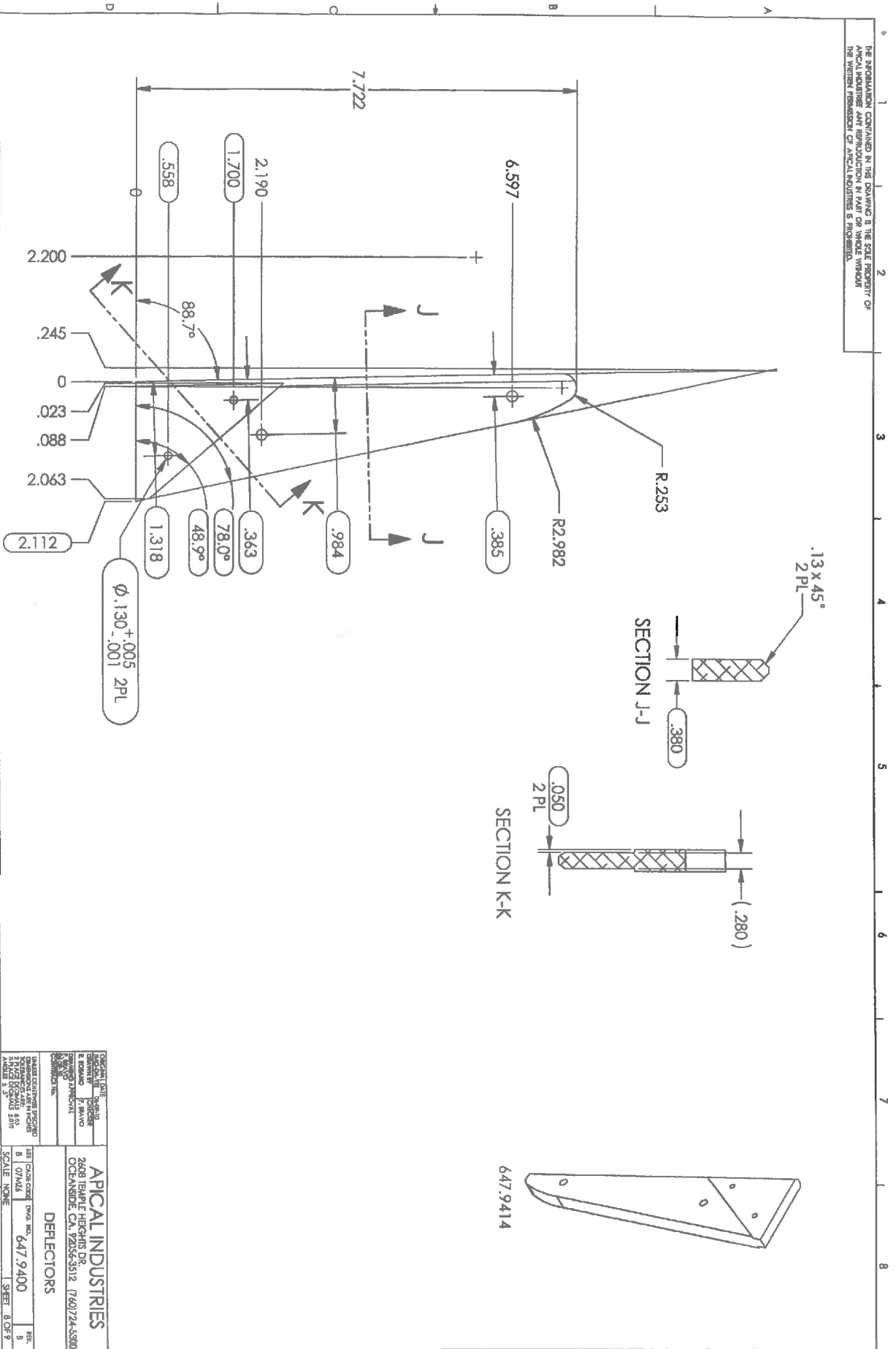
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647.9413

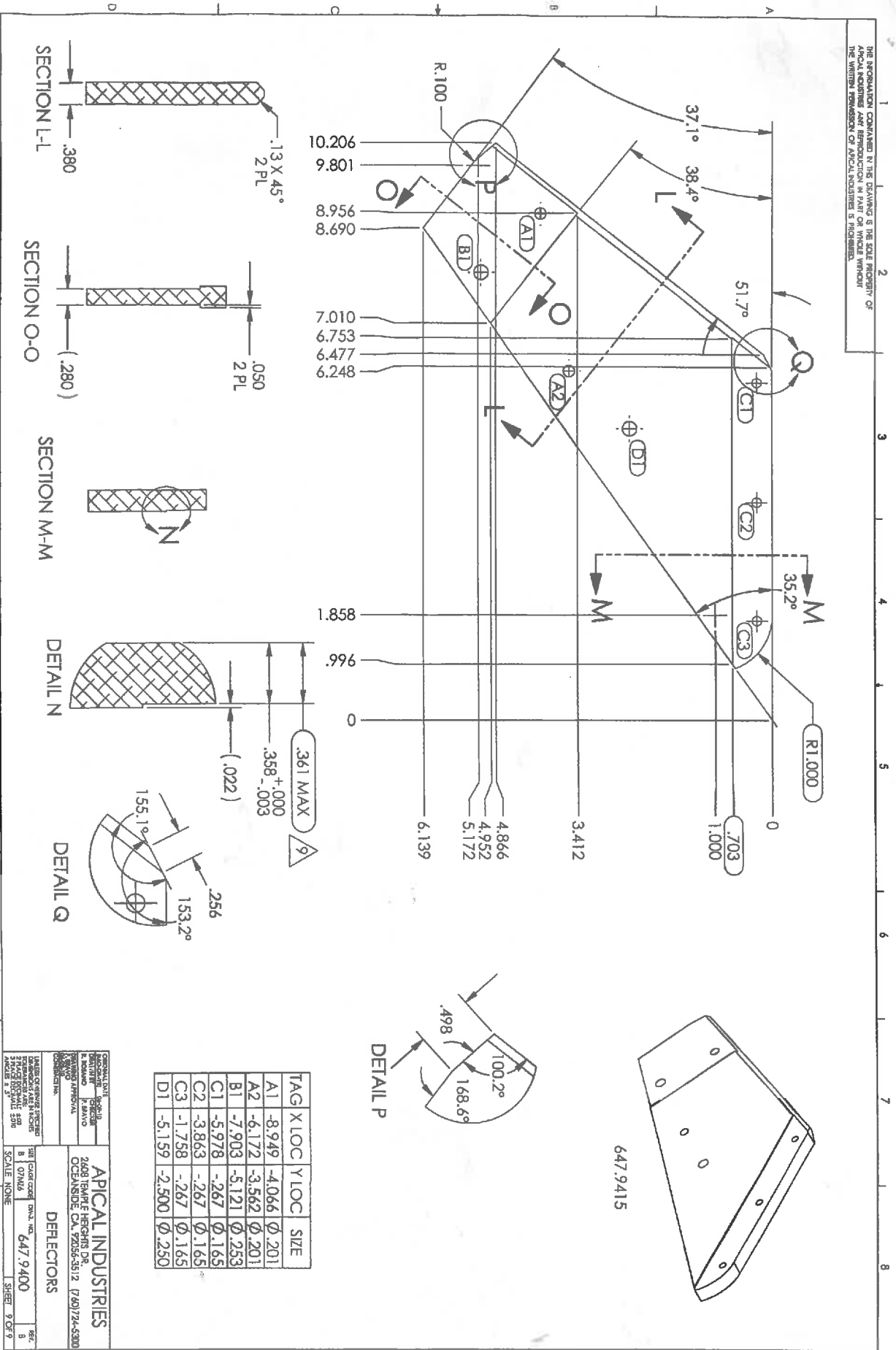
APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760) 724-5300	
ORDER DATE: 10-18-10 QUANTITY: 1000 DRAWING NO.: 647.9400 PART NO.: 647.9413 QUANTITY REQUIRED: 1000	SHEET: 7 OF 9 SCALE: NONE
DESIGNED BY: [blank] CHECKED BY: [blank] APPROVED BY: [blank]	DEFLECTORS
PARTS REQUIRED: 1000 MATERIAL: 304 SS FINISH: POLISHED	REV. 1 DATE: 10-18-10 BY: [blank]

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.



APICAL INDUSTRIES 2408 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-5912 (760)724-5900		DEFLECTORS	
DRAWN BY: J. B. BROWN CHECKED BY: J. B. BROWN DATE: 10/1/88 SCALE: 1"=1'-0"	DESIGNED BY: J. B. BROWN CHECKED BY: J. B. BROWN DATE: 10/1/88 SCALE: 1"=1'-0"	JOB: OCEAN COAST B: 07/14/88 SCALE: NONE	DWG. NO.: 647.9400 SHEET: 8 OF 9

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GENERAL NOTE: THIS DRAWING IS THE PROPERTY OF APICAL INDUSTRIES AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

APICAL INDUSTRIES
2408 TEMPLE HEIGHTS DR.
OCEANSIDE, CA 92056-3512 (760) 724-5300

DEFLECTORS

DATE: 06/07/00
BY: P. BAYO
CHECKED: P. BAYO
APPROVED: P. BAYO

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS
.0005 .001 .005 .010 .015 .020 .030 .040 .050 .060 .070 .080 .090 .100 .110 .120 .130 .140 .150 .160 .170 .180 .190 .200 .210 .220 .230 .240 .250 .260 .270 .280 .290 .300 .310 .320 .330 .340 .350 .360 .370 .380 .390 .400 .410 .420 .430 .440 .450 .460 .470 .480 .490 .500 .510 .520 .530 .540 .550 .560 .570 .580 .590 .600 .610 .620 .630 .640 .650 .660 .670 .680 .690 .700 .710 .720 .730 .740 .750 .760 .770 .780 .790 .800 .810 .820 .830 .840 .850 .860 .870 .880 .890 .900 .910 .920 .930 .940 .950 .960 .970 .980 .990 1.000 1.010 1.020 1.030 1.040 1.050 1.060 1.070 1.080 1.090 1.100 1.110 1.120 1.130 1.140 1.150 1.160 1.170 1.180 1.190 1.200 1.210 1.220 1.230 1.240 1.250 1.260 1.270 1.280 1.290 1.300 1.310 1.320 1.330 1.340 1.350 1.360 1.370 1.380 1.390 1.400 1.410 1.420 1.430 1.440 1.450 1.460 1.470 1.480 1.490 1.500 1.510 1.520 1.530 1.540 1.550 1.560 1.570 1.580 1.590 1.600 1.610 1.620 1.630 1.640 1.650 1.660 1.670 1.680 1.690 1.700 1.710 1.720 1.730 1.740 1.750 1.760 1.770 1.780 1.790 1.800 1.810 1.820 1.830 1.840 1.850 1.860 1.870 1.880 1.890 1.900 1.910 1.920 1.930 1.940 1.950 1.960 1.970 1.980 1.990 2.000 2.010 2.020 2.030 2.040 2.050 2.060 2.070 2.080 2.090 2.100 2.110 2.120 2.130 2.140 2.150 2.160 2.170 2.180 2.190 2.200 2.210 2.220 2.230 2.240 2.250 2.260 2.270 2.280 2.290 2.300 2.310 2.320 2.330 2.340 2.350 2.360 2.370 2.380 2.390 2.400 2.410 2.420 2.430 2.440 2.450 2.460 2.470 2.480 2.490 2.500 2.510 2.520 2.530 2.540 2.550 2.560 2.570 2.580 2.590 2.600 2.610 2.620 2.630 2.640 2.650 2.660 2.670 2.680 2.690 2.700 2.710 2.720 2.730 2.740 2.750 2.760 2.770 2.780 2.790 2.800 2.810 2.820 2.830 2.840 2.850 2.860 2.870 2.880 2.890 2.900 2.910 2.920 2.930 2.940 2.950 2.960 2.970 2.980 2.990 3.000 3.010 3.020 3.030 3.040 3.050 3.060 3.070 3.080 3.090 3.100 3.110 3.120 3.130 3.140 3.150 3.160 3.170 3.180 3.190 3.200 3.210 3.220 3.230 3.240 3.250 3.260 3.270 3.280 3.290 3.300 3.310 3.320 3.330 3.340 3.350 3.360 3.370 3.380 3.390 3.400 3.410 3.420 3.430 3.440 3.450 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12.950 12.960 12.970 12.980 12.990 13.000 13.010 13.020 13.030 13.040 13.050 13.060 13.070 13.080 13.090 13.100 13.110 13.120 13.130 13.140 13.150 13.160 13.170 13.180 13.190 13.200 13.210 13.220 13.230 13.240 13.250 13.260 13.270 13.280 13.290 13.300 13.310 13.320 13.330 13.340 13.350 13.360 13.370 13.380 13.390 13.400 13.410 13.420 13.430 13.440 13.450 13.460 13.470 13.480 13.490 13.500 13.510 13.520 13.530 13.540 13.550 13.560 13.570 13.580 13.590 13.600 13.610 13.620 13.630 13.640 13.650 13.660 13.670 13.680 13.690 13.700 13.710 13.720 13.730 13.740 13.750 13.760 13.770 13.780 13.790 13.800 13.810 13.820 13.830 13.840 13.850 13.860 13.870 13.880 13.890 13.900 13.910 13.920 13.930 13.940 13.950 13.960 13.970 13.980 13.990 14.000 14.010 14.020 14.030 14.040 14.050 14.060 14.070 14.080 14.090 14.100 14.110 14.120 14.130 14.140 14.150 14.160 14.170 14.180 14.190 14.200 14.210 14.220 14.230 14.240 14.250 14.260 14.270 14.280 14.290 14.300 14.310 14.320 14.330 14.340 14.350 14.360 14.370 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15.810 15.820 15.830 15.840 15.850 15.860 15.870 15.880 15.890 15.900 15.910 15.920 15.930 15.940 15.950 15.960 15.970 15.980 15.990 16.000 16.010 16.020 16.030 16.040 16.050 16.060 16.070 16.080 16.090 16.100 16.110 16.120 16.130 16.140 16.150 16.160 16.170 16.180 16.190 16.200 16.210 16.220 16.230 16.240 16.250 16.260 16.270 16.280 16.290 16.300 16.310 16.320 16.330 16.340 16.350 16.360 16.370 16.380 16.390 16.400 16.410 16.420 16.430 16.440 16.450 16.460 16.470 16.480 16.490 16.500 16.510 16.520 16.530 16.540 16.550 16.560 16.570 16.580 16.590 16.600 16.610 16.620 16.630 16.640 16.650 16.660 16.670 16.680 16.690 16.700 16.710 16.720 16.730 16.740 16.750 16.760 16.770 16.780 16.790 16.800 16.810 16.820 16.830 16.840 16.850 16.860 16.870 16.880 16.890 16.900 16.910 16.920 16.930 16.940 16.950 16.960 16.970 16.980 16.990 17.000 17.010 17.020 17.030 17.040 17.050 17.060 17.070 17.080 17.090 17.100 17.110 17.120 17.130 17.140 17.150 17.160 17.170 17.180 17.190 17.200 17.210 17.220 17.230 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